

### Multistage Blower - Variable Frequency Drive Control

#### Description

The sLOC-MC™ for VFD is designed for users looking for variable frequency drive control and to protect and monitor the full health of their multistage blower installation. This control package is fully configurable to fit your application and has additional available features such as remote monitoring and control capability, ethernet or hardwired connectivity, and a 10" touch screen interface.

Lone Star Blower and Compressor has developed state of the art surge prediction and detection algorithms which are included with every sLOC-MC™ local control panel. Combined with active surge avoidance techniques, these added protections surpass what is offered by other market participants and ensure maximum reliability and system up-time.

#### Control Methods

Primary: Variable Frequency Drive Speed Control  
Auxiliary: Actuated Blow-Off Valve or Recirculation Valve

#### Control Modes

Speed, Capacity %, Discharge Pressure, Inlet Pressure / Vacuum,  
Other Process Variable

#### Available Protections & Functionality

Active Surge Avoidance  
Surge Prediction & Detection  
Complete Blower Monitoring from Any Instrument  
Blow-Off / Recirculation Valve Control

#### Documentation, Testing & Startup Services

Operation Manuals  
System Integration Support Documents  
Factory Acceptance Testing (witnessed available)  
Installation Support  
Commissioning & Training

#### Standard Panel Specifications\*

Approvals ..... UL / ULC 508A  
Warranty..... Lifetime Warranty with Standard Hardware  
Enclosure Size..... 30H x 24W x 10D  
Enclosure Rating ..... TYPE 4  
HMI ..... 10" Phoenix Contact WP 6101-WXPS

#### PLC

Model ..... Phoenix Contact PLCnext AXC F 2152  
Programming Software... PLCnext Engineer (Free Software)  
CPU ..... Arm® Cortex® A9 2x 800 MHz  
Internal Memory ..... 512MB  
Expansion Memory ..... SD Card - 2GB  
Communications ..... ProfiNet, EtherNet/IP, Modbus TCP, MQTT,  
OPC UA (more options available)  
Ethernet Connections..... x2 RJ45  
Operating Temperature ... -25°C to 60°C

#### Standard I/O

Discrete Inputs..... x16  
Discrete Outputs ..... x16  
Analog Inputs..... x16  
Analog Outputs ..... x4  
RTD Inputs ..... x8

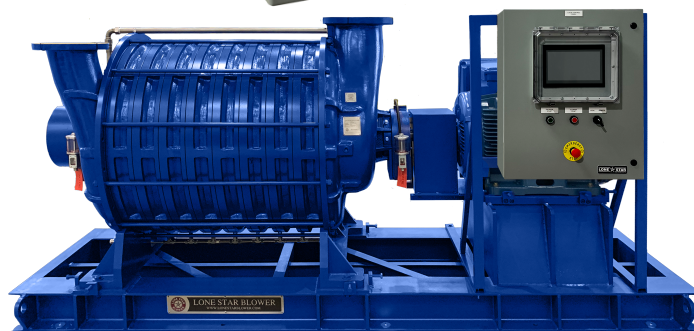
**\*Customization may affect the standard listed specifications**

#### Other Product Features

E-Stop & Status Light  
High-Resolution Analogs  
LED Fuse Blocks  
120V Convenience Outlet  
Electrical Surge Protection  
Isolated Instrument Ground

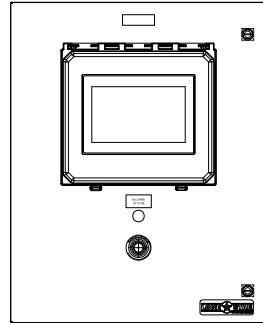
#### Available Options

Alternate PLC Brand (Allen Bradley, Siemens, or Schneider)  
Alternate HMI Brand (Allen Bradley, Siemens, or Schneider)  
Type 4X or Type 12 Enclosure  
Freestanding Enclosure  
Hinged HMI Cover  
Interior Light  
Alarm Beacon or Siren  
Pilot Devices - Push Buttons, Switches, or Indicator Lights  
Ethernet Switch - Managed or Unmanaged  
Cooling - Fans, Vortex Cooler or Panel Mount A/C  
Panel Heater  
Purge Systems  
Other Approval Ratings



# RECOMMENDED CONTROL PANEL

- sLOC-MC-ADVANCED
- 30x24x10 ENCLOSURE
  - PLCnext AXC F 2152 PLC
  - 10" TOUCHSCREEN HMI
  - ETHERNET COMMUNICATIONS
  - x16 DISCRETE INPUTS
  - x16 DISCRETE OUTPUTS
  - x16 ANALOG INPUTS
  - x4 ANALOG OUTPUTS
  - x8 RTD INPUTS

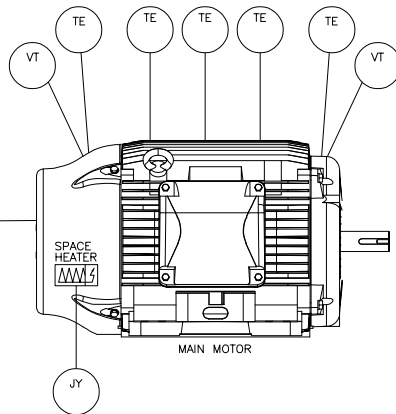


ETHERNET COMM.

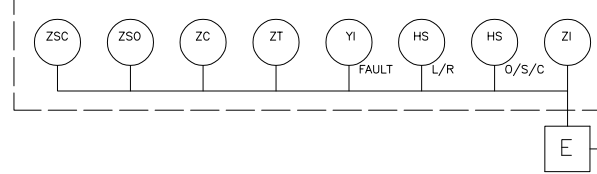
PROCESS INPUT VARIABLE

RUN COMMAND  
RUN FEEDBACK  
FAULT INDICATION  
SPEED COMMAND  
SPEED INDICATION  
MOTOR AMPS

VFD



## TYPICAL OF ALL ELECTRIC ACTUATORS SHOWN



TO PROCESS

DISCHARGE ISOLATION VALVE

CHECK VALVE

PT

TT

FLEXIBLE CONNECTION

VT

TT

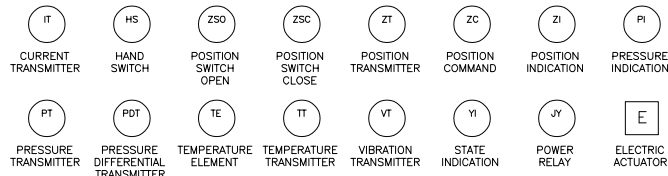
COUPLING

FLEXIBLE CONNECTION

TT

VT

BLOWER



### NOTES:

- 1) COMMON INSTRUMENTS SHOWN. INSTRUMENTS CAN BE CHANGED TO SUIT APPLICATION.
- 2) CONTROL PANEL WILL INTERFACE WITH VFD FOR START/STOP/SPEED CONTROL.



LONE STAR BLOWER

TITLE

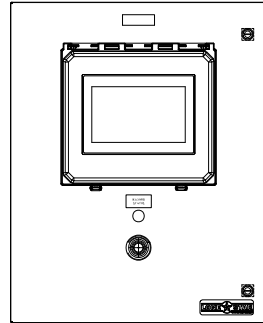
MSCB P&ID  
VFD CONTROL

SHEET 1 OF 1

REV 1

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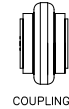
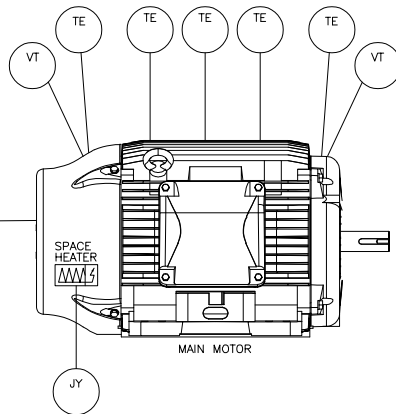


ETHERNET COMM.

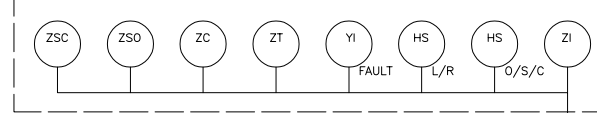
PROCESS INPUT VARIABLE

RUN COMMAND  
RUN FEEDBACK  
FAULT INDICATION  
SPEED COMMAND  
SPEED INDICATION  
MOTOR AMPS

VFD



## TYPICAL OF ALL ELECTRIC ACTUATORS SHOWN



E

TO PROCESS

DISCHARGE ISOLATION VALVE

CHECK VALVE

M

E

HEAT EXCHANGER  
REF. NOTE 3

RECIRCULATION  
CONTROL VALVE

PT

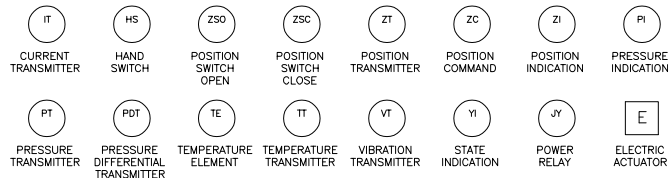
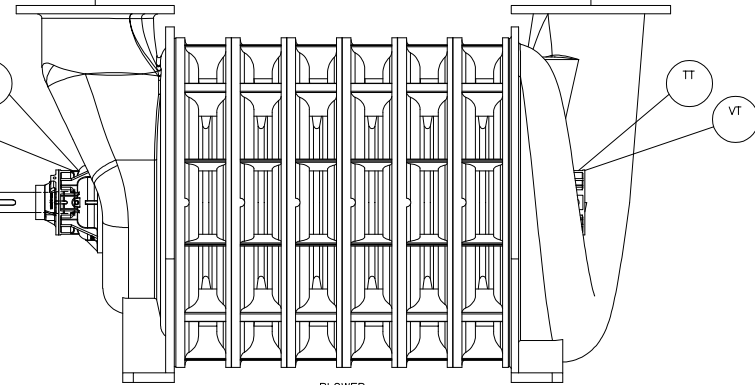
TT

PT

TT

FLEXIBLE  
CONNECTION

FLEXIBLE  
CONNECTION



### NOTES:

- 1) COMMON INSTRUMENTS SHOWN. INSTRUMENTS CAN BE CHANGED TO SUIT APPLICATION.
- 2) CONTROL PANEL WILL INTERFACE WITH VFD FOR START/STOP/SPEED CONTROL.
- 3) AIR COOLED HEAT EXCHANGER SHOWN, CAN ALSO CONFIGURE FOR LIQUID COOLED HEAT EXCHANGER.



LONE STAR BLOWER

TITLE

MSCB P&ID

VFD CONTROL W/RECIRCULATION

SHEET 1 OF 1

REV 1