# **Blower or Compressor Sequencing**

#### Description

The sMAC-SEQ<sup>™</sup> master control panel provides a quick and easily deployable solution for installations in need of automated blower or compressor sequencing. By interfacing with a process variable input the sMAC-SEQ<sup>™</sup> can provide automated starting and stopping of the equipment while also providing run-time balancing, quick process recovery from equipment failure, and integration of different equipment types. The system is fully configurable to fit your application and has additional features such as remote monitoring and control capability, ethernet or hardwired connectivity, and a 10<sup>°</sup> touch screen interface.

## **Control Methods**

Blower or Compressor Sequencing based on Process Variable

## **Control Modes**

Flow, Pressure, Manual

## **Available Protections & Functionality**

Equipment Sequencing Run Time Balancing Communication Monitoring Equipment Monitoring Header Temperature Monitoring Header Pressure Monitoring Header Blow-Off Valve Control Process Variable Control

## **Documentation, Testing & Startup Services**

Operation Manuals System Integration Support Documents Factory Acceptance Testing (witnessed available) Installation Support Commissioning & Training

## **Standard Panel Specifications\***

Approvals UL / U Warranty Lifetim Enclosure Type	e Warranty with Standard Hardware 30W x 10D 4
PLC	
Model Phoen	ix Contact PLCnext AXC F 3152
Programming Software PLCne	
CPU Intel A	tom™ x5-E3930, 2x 1.3GHz
Internal Memory 1GB	
Expansion Memory SD Ca	
	et, EtherNet/IP, Modbus TCP, MQTT, A (more options available)
Ethernet Connections x3 RJ4	15
Operating Temperature25°C	to 60°C
1/0	

#### I/0

Discrete Inputs	x16
Discrete Outputs	x16
Analog Inputs	x8
Analog Oututs	



sMAC-SEQ™

Equipment Sequencing



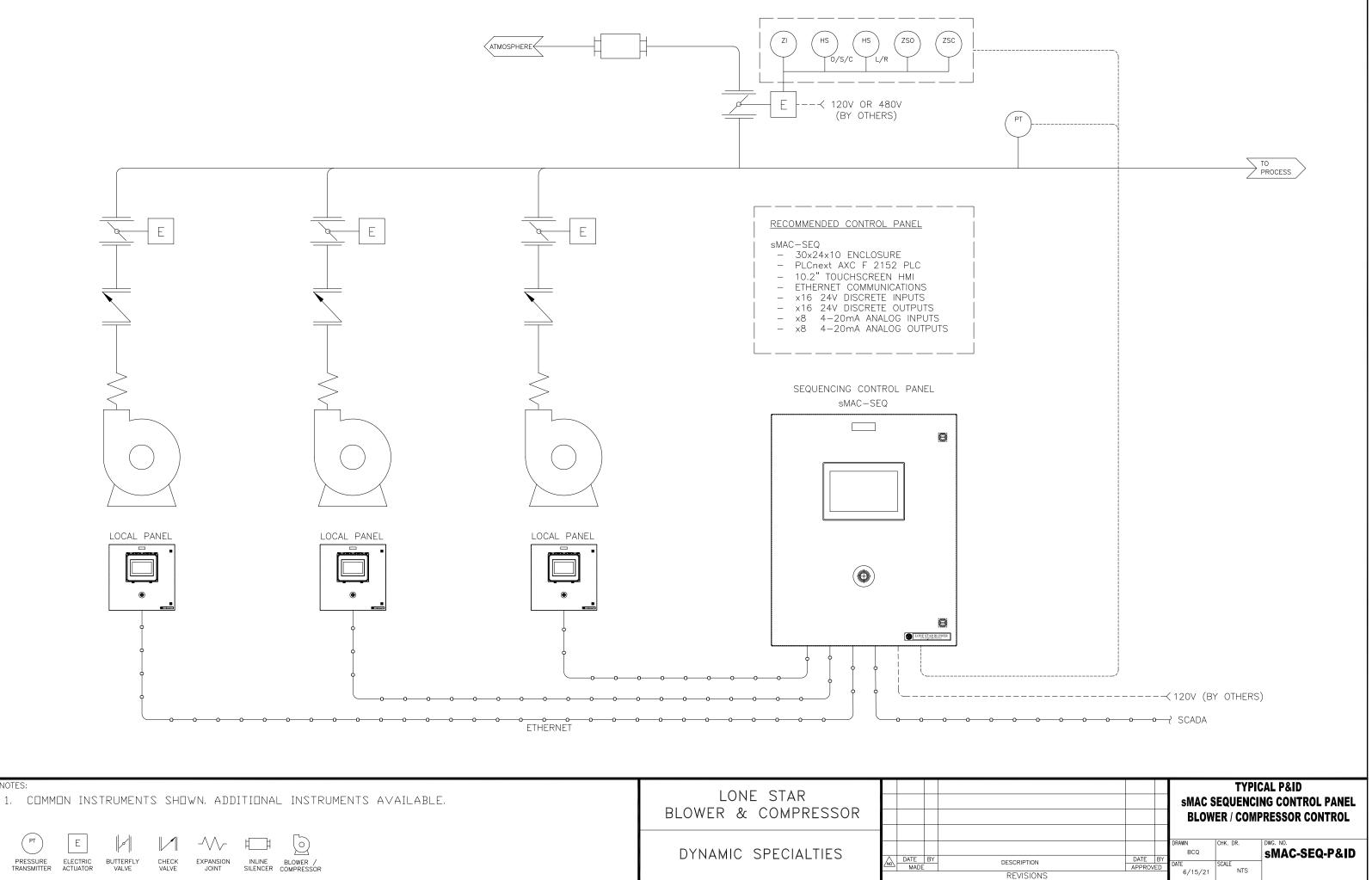
#### \*Customization may affect the standard listed specifications

#### **Other Product Features**

High-Resolution Analogs LED Fuse Blocks 120V Convenience Outlet Ethernet Switch Electrical Surge Protection Isolated Instrument Ground

#### **Available Options**

Alternate PLC Brand (Allen Bradley, Siemens, Schneider, Other) Alternate HMI Brand (Allen Bradley, Siemens, Schneider, Other) Type 4X or Type 12 Enclosure Hinged HMI Cover Interior Light Alarm Beacon or Siren Pilot Devices - Push Buttons, Switches, or Indicator Lights Ethernet Switch - Managed or Unmanaged Cooling - Fans, Vortex Cooler, or Panel Mount A/C Panel Heater Purge Systems Other Approval Ratings



NOTES: